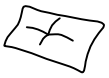
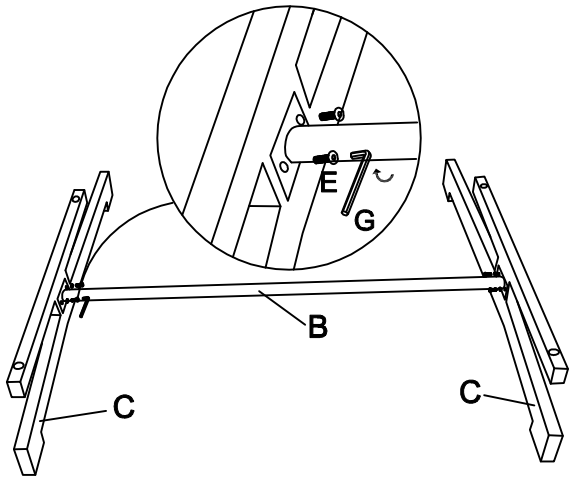
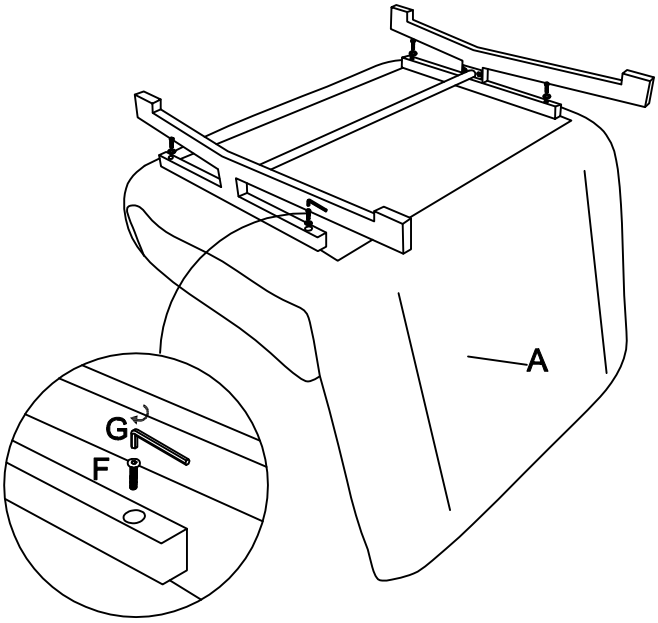
A	B	C	D	E	F	G
 x1	x1	 x2	 x1	 M8*15 x4	 M8*55 x4	 x1

STEP 1



STEP 2



STEP 3

